

Master S

POWERFUL, EFFICIENT, VALUE



Master S



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Master S series MMA power sources are designed for high-performance professional welding, offering compact, robust and portable MMA power solutions with optimum energy efficiency. A perfect partner for heavy-duty MMA welding where the ease of use, reliability and durability are paramount.

The powerful 400 or 500 amp power sources provide reliable welding results with efficient ignition. Suitable for use with a wide voltage network, Master S also integrates Voltage Reduction Device (VRD) for increased safety at work.



KEY BENEFITS



EXTRA UTILITY

Use for high energy Stick (MMA), plus basic DC TIG or even MIG/MAG (when connected to ArcFeed)



LESS IS MORE

Compact and light in weight, and still offering quality welding and efficiency



REMOTE CONTROL OPTION

When connected with a suitable Kemppi remote control, you can adjust the welding current at distance

BENEFITS

- Hot start and arc force adjustment for optimised starts and arc control with alternative electrode types, guaranteeing flawless and stable weld pool control every time.
- Antifreeze cuts off the power and protects the electrode if sticking occurs during welding
- Contact ignition (Lift TIG) in DC TIG
- Arc gouging
- Parent power supply CC/CV for Kemppi voltage-sensing wire feed systems and in-line TIG solutions.
- Including cellulose welding characteristics



PRODUCT OPTIONS



Master S 400

Master S 400 is designed for high-performance Stick (MMA) welding. 400 A power source including cellulose welding characteristics provides great welding results with pleasurable welding experience.



Master S 500

Master S 500 is designed for high-performance Stick (MMA) welding. 500 A power source including cellulose welding characteristics provides great welding results with pleasurable welding experience.



Master S 400 AU

Master S 400 AU is designed for high-performance Stick (MMA) welding. In Australian and New Zealand models VRD is always active and complies with AS/NZS standards and mining regulations. VRD has reliable Fail to Safe functionality.



Master S 500 AU

Master S 500 AU is designed for high-performance Stick (MMA) welding. In Australian and New Zealand models VRD is always active and complies with AS/NZS standards and mining regulations. VRD has reliable Fail to Safe functionality.



ACCESSORIES



Welding cable 5 m 50 mm²



Earth return cable 10 m, 50 mm²



Earth return cable 5 m, 70 mm²



Earth return cable 10 m, 70 mm²



Remote control R10

Suitable for use with Kemppi MIG, TIG, and stick (MMA) welding equipment. Available in 5 m and 10 m.

Increase welding quality, work efficiency, comfort, and safety with appropriate, easy-to-use Kemppi remote controls.



Remote control R11T

Suitable for use with Kemppi MasterTig MLS, Master MLS, and Master S welding equipment.

Increase welding quality, work efficiency, comfort, and safety with appropriate, easy-to-use Kemppi remote controls.



Slide bars



Electrode holders



TECHNICAL SPECIFICATIONS

Master S 400

| | |
|----------------------------------|-----------------------|
| Product code | 632140001 |
| Connection voltage 3~ 50/60 Hz | 380 - 440 V \pm 10% |
| Fuse (delayed) | 25 A |
| Open circuit voltage in VRD mode | < 35 V |
| Output (TIG) 60% ED | 400 A/26.0 V |
| Output (TIG) 100% ED | 310 A/22.4 V |
| Output (MMA) 60% ED | 400 A/36.0 V |
| Output (MMA) 100% ED | 310 A/32.4 V |
| Open circuit voltage | 80 – 95V |
| Stick electrode sizes | 1.6...6.0 mm |
| Operating temperature range | -20...+50 °C |
| External dimensions LxWxH | 570 × 270 × 340 mm |
| Weight (no accessories) | 20.5 kg |
| Degree of protection | IP23S |

Master S 500

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|----------------------------------|-----------------------|
| Product code | 632150001 |
| Connection voltage 3~ 50/60 Hz | 380 - 440 V \pm 10% |
| Fuse (delayed) | 35 A |
| Open circuit voltage in VRD mode | < 35 V |
| Output (TIG) 60% ED | 500 A/30.0 V |
| Output (TIG) 100% ED | 390 A/25.6 V |
| Output (MMA) 60% ED | 500 A/40.0 V |
| Output (MMA) 100% ED | 390 A/35.6 V |
| Open circuit voltage | 80 – 95 V |
| Stick electrode sizes | 1.6...7.0 mm |
| Operating temperature range | -20...+50 °C |
| External dimensions LxWxH | 570 × 270 × 340 mm |
| Weight (no accessories) | 23.5 kg |
| Degree of protection | IP23S |



Master S 400 AU

| | |
|----------------------------------|--------------------|
| Product code | 6321400AU |
| Connection voltage 3~ 50/60 Hz | 380 - 440 V ±10% |
| Fuse (delayed) | 25 A |
| Open circuit voltage in VRD mode | < 35V |
| Output (TIG) 60% ED | 400 A/26.0 V |
| Output (TIG) 100% ED | 310 A/22.4 V |
| Output (MMA) 60% ED | 400 A/36.0 V |
| Output (MMA) 100% ED | 310 A/32.4 V |
| Stick electrode sizes | 1.6...6.0 mm |
| Operating temperature range | -20...+50 °C |
| External dimensions LxWxH | 570 × 270 × 340 mm |
| Weight (no accessories) | 20.5 kg |
| Degree of protection | IP23S |

Master S 500 AU

| | |
|----------------------------------|--------------------|
| Product code | 6321500AU |
| Connection voltage 3~ 50/60 Hz | 380 - 440 V ±10% |
| Fuse (delayed) | 35 A |
| Open circuit voltage in VRD mode | < 35V |
| Output (TIG) 60% ED | 500 A/30 V |
| Output (TIG) 100% ED | 390 A/25.6 V |
| Output (MMA) 60% ED | 500 A/40 V |
| Output (MMA) 100% ED | 390 A/35.6 V |
| Stick electrode sizes | 1.6...6.0 mm |
| Operating temperature range | -20...+50 °C |
| External dimensions LxWxH | 570 × 270 × 340 mm |
| Weight (no accessories) | 23.5 kg |
| Degree of protection | IP23S |

ACCESSORIES

Welding cable 5 m 50 mm²

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|--------------|---------|
| Product code | 6184501 |
|--------------|---------|

Earth return cable 10 m, 50 mm²

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|--------------|---------|
| Product code | 6184512 |
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Earth return cable 5 m, 70 mm²

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| Product code | 6184711 |
|--------------|---------|



Earth return cable 10 m, 70 mm²

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|--------------|---------|
| Product code | 6184712 |
|--------------|---------|

Remote control R10

| | |
|--------------|---|
| Product code | R10, 5 m - 6185409 R10, 10 m - 618540901 |
|--------------|---|

Remote control R11T

| | |
|--------------|---------|
| Product code | 6185442 |
|--------------|---------|

Slide bars

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|--------------|----------|
| Product code | SP007023 |
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Electrode holders

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|--------------|--|
| Description | Electrode holders |
| Product code | Kemppi 300 – 9871021, Kemppi 400 – 9871031, Urania 5 – 9871041, Urania 6 – 9871051, Myking 200 – 9871060, Myking 450 – 9871070, Myking 600 – 9871080 |

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Kemppi is the design leader of the arc welding industry. We are committed to boosting the quality and productivity of welding by continuous development of the welding arc and by working for greener and more equal world. Kemppi supplies sustainable products, digital solutions, and services for professionals from industrial welding companies to single contractors. The usability and reliability of our products is our guiding principle. We operate with a highly skilled partner network covering over 70 countries to make its expertise locally available. Headquartered in Lahti, Finland, Kemppi employs close to 800 professionals in 16 countries and has a revenue of 178 MEUR.

